Discharge pipe from wastewater fixture to discharge stack

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- Depth of water seal – fixtures min. 25 mm for pipe discharging to a discharge stack.
- Min. gradient of discharge pipes.
- Water seal.
- Except for the topmost fixture on the system, all discharge pipes connecting to a stack must be vented.
- Max. developed length of the top most discharge pipe without venting is 3.5 m. There is no limit on length of vented discharge pipes.